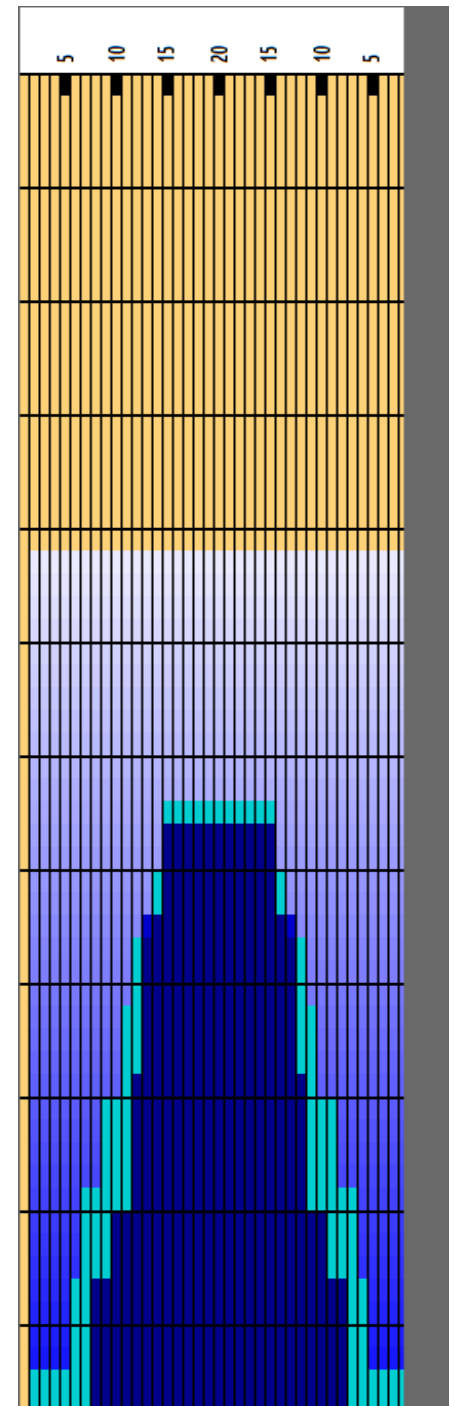


Oil Pattern Distance	39	Reverse Brush Drop	27	Oil Per Board	50 ul
Forward Oil Total	17.4 mL	Reverse Oil Total	6.05 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner	None	Tank B Conditioner	None

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	6L	6R	2	14	3	A	58	3.9	7.8	3.9	2900
3	7L	7R	2	14	3	A	54	7.8	11.7	3.9	2700
4	9L	9R	2	14	3	A	46	11.7	15.6	3.9	2300
5	11L	11R	2	14	3	A	38	15.6	19.5	3.9	1900
6	12L	12R	1	18	3	A	17	19.5	22.0	2.5	850
7	14L	14R	1	22	3	A	13	22.0	25.1	3.1	650
8	15L	15R	1	22	3	A	11	25.1	28.2	3.1	550
9	2L	2R	0	22	3	A	0	28.2	39.0	10.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	27.0	-12.0	0
2	15L	15R	1	26	3	A	11	27.0	23.4	-3.6	550
3	13L	13R	2	26	3	A	30	23.4	16.1	-7.3	1500
4	12L	12R	2	22	3	A	34	16.1	9.9	-6.2	1700
5	10L	10R	1	18	3	A	21	9.9	7.4	-2.5	1050
6	8L	8R	1	14	3	A	25	7.4	5.5	-1.9	1250
7	6L	6R	0	14	3	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.81	1.05	1.05	1.81	5

